Date User

Wednesday, 8/15/2007 6:30:47 AM

Jean-Luc Menard

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number Estimate Number

S.O. No. :

: 33896 : 11534

P.O. Number

This Issue

: 8/15/2007

: NC

: 11 First Issue : 30888 **Previous Run**

Written By

Prsht Rev.

Checked & Approved By

Comment

01.11.08

М

Now on WaterJet 07-03-07 JLM Est Rev:C

SMALL /MED FAB

Revised Step 2 and Added Inspection Level 21S

Material

Due Date

Drawing Name

Part Number

Drawing Number

Project Number

Drawing Revision

: 8/22/2007

: D30401

; N/A

: B

- D3040 REV B

: MOUNTING LUG

50 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

M6061T6B0187X04000

Description:

6061-T6 Bar .178" x 4.0"

FLOW WATER JET

Comment: Qty.:

0.3718 f(s)/Unit Total: 18.5903 f(s)

6061-T6 Bar .178" x 4.0"

Material: 6061-T6 alum plate 0.188" thick

Batch: M 103386

2.0

1.0

WATER JET

Comment: FLOW WATER JET

1-Cut as per Dwg D3041

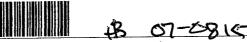
Dwg Rev: 5

Prog Rev:___

18 07-08-15

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MAI



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

\$

Coante

5.0

Comment: SECOND CHECK PACKAGING 1

PACKAGING RESOURCE #1

SECOND CHECK



Comment: PACKAGING RESOURCE #1 Identify and Stock Location:

Page 1

Form: rprocess

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			그리는 그는 사람이 사용하는 사람들이 되었다.

Date: User: Wednesday, 8/15/2007 6:30:47 AM

Jean-Luc Menard

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MOUNTING LUG

Job Number: 33896

Part Number: D30401

Job Number:

Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



-0.20 U A28-20

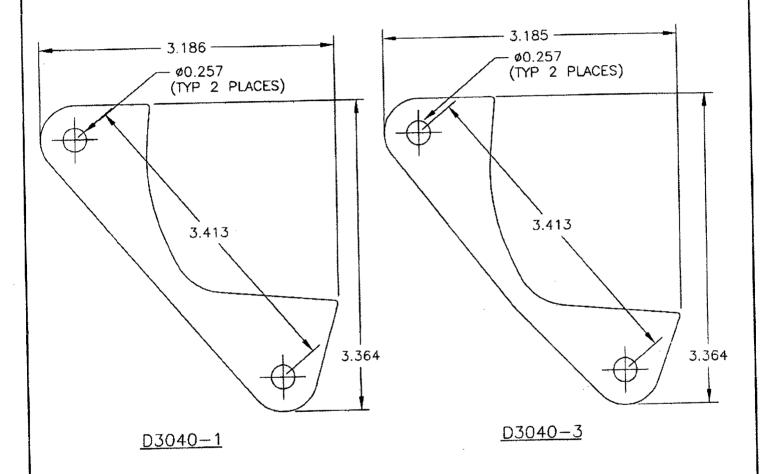
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DESIG	P	DRAWN BY	DART AEROSPACE USA, INC.
CHECK	ED A	APPROVED	DRAWING NO. REV. I D3040 SHEET 1 OF
DATE	***	197	TITLE SCAL
	9.04		MOUNTING LUG
 Α		01.06.27	NEW ISSUE
В		01.09.04	CHANGED PROFILE 5 DEGREES





NOTES

1) MACHINE PARTS PER DRAWING FILE "D3040-B1.DWG"

MATERIAL: 6061-T6 ALUMINUM (QQ-A-250/11) 0.188 THICK (REF M6061T6S.188)

3) FINISH: NONE

4) BREAK ALL SHARP EDGES 0.010 TO 0.020 MAX

5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

ALL DIMENSIONS ARE IN INCHES

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DART AEROSPACE LTD	Work Order: 3	3896
Description: MOUNTING LUG	Part Number: D	3040-1
Inspection Dwg: Rev: R	P	age 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST						
		X First Artic	ele 🗌	Proto	otype	
Drawing Dimer sion	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
F25. 8	t.006001	1957	*			
3.186	4. 010	3.186	*			
3,186 3,364	4010	3.364	*			
3.413	4/00	3.413	×			
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Jacon	07-08-15		1 DOUR			

Jate: 07~68-15			Date: 016815	Date:		
Rev	Date	Change		Revised by	Approved	
,A		New Issue	`	KJ/JLM		



